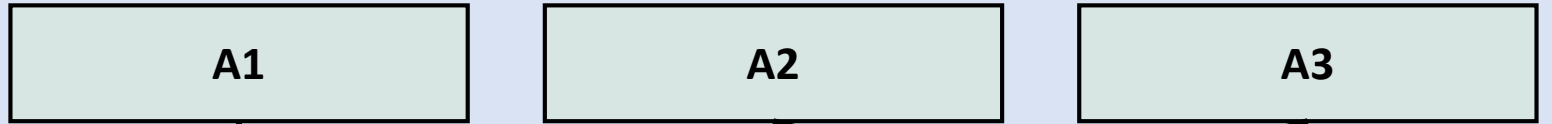
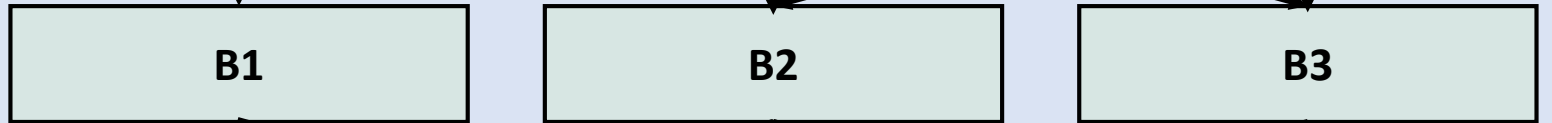


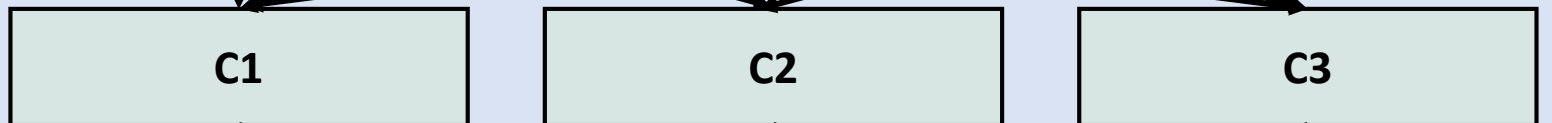
Hinführung



Problemstellung



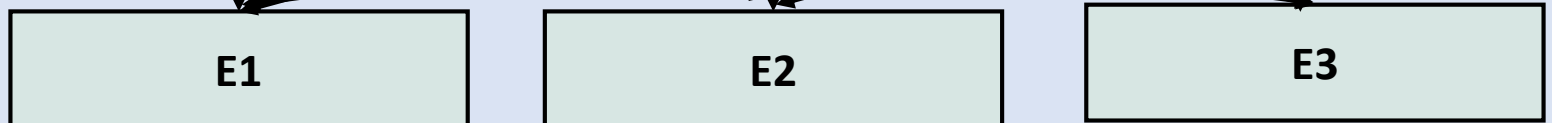
**Selbstgesteuerte/
Kontrollierte Problemlösung**



Sicherung



Transfer



A1

A2

A3

B1

B2

B3

C1

C2

C3

D1

D2

D3

E1

E2

E3