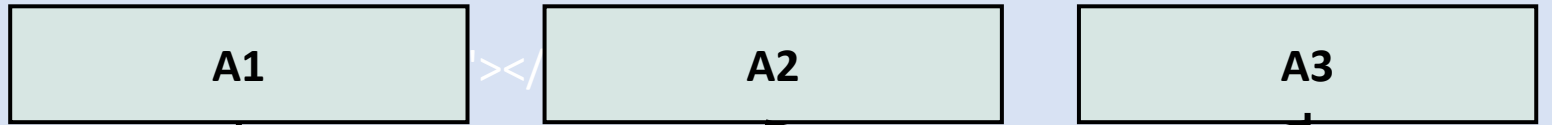
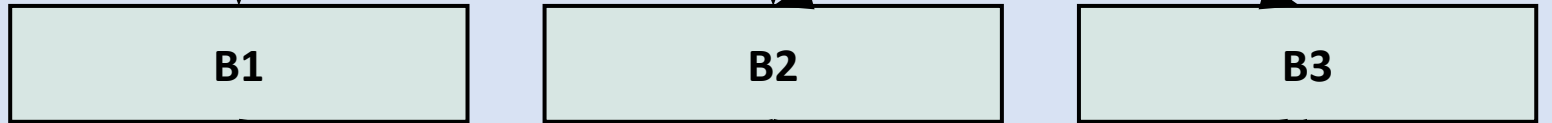


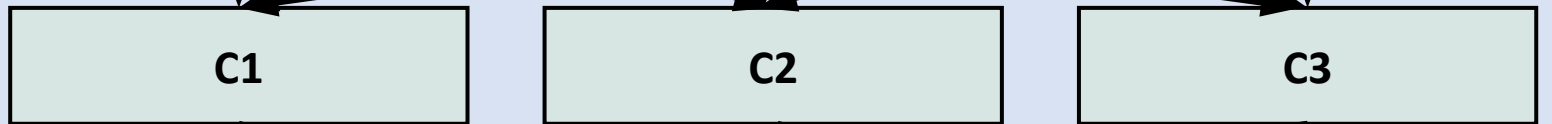
Hinführung



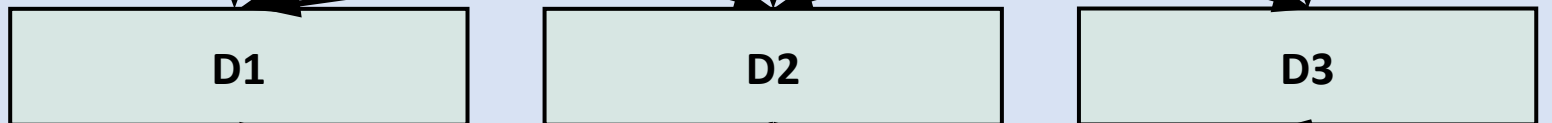
Problemstellung



**Selbstgesteuerte/
Kontrollierte Problemlösung**



Sicherung



Transfer

